



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3175-041
Job Sheet 166916



Part No: D3175-041

Job Qty: 2 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/19/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/26/17	0.00	0.00	Start Up Machining	
100	Bandsaw	2 pcs		10/26/17	0.00	0.00	Bandsaw1	
110	CNC Vertical Machining	2 pcs		10/26/17	0.00	1.49	HAAS 1	
120	QC	2 pcs		10/26/17	0.00	0.00	QC2	
130	QC	2 pcs		10/26/17	0.00	0.00	QC8	
140	HandFinish	2 pcs		10/26/17	0.00	0.04	HandFinish1	
150	QC	2 pcs		10/26/17	0.00	0.00	QC3	
160	Small Fab	2 pcs		10/26/17	0.00	0.19	Small Fab	
170	QC	2 pcs		10/26/17	0.00	0.00	QC5	
180	Powdercoat	2 pcs		10/27/17	0.00	0.13	Powdercoat1	
190	QC	2 pcs		10/27/17	0.00	0.00	QC3	
200	Packaging	2 pcs		10/27/17	0.00	0.00	Packaging3	
210	QC21-SA	2 Ea		10/27/17	0.00	0.00	QC21	

Part Op 100 - (2) blanks required per (1) D3175-041 assembly Cut blanks: 2.5" x 1.5" x 2.2" (grain along 2.2")

Descriptions: 110 - Machine as per Folio FA293 and Dwg D3175 Deburr and Tumble Identify as D3175-1

160 - Assemble as per Dwg D3175

180 - START TIME: 4:20 OVEN TEMPERATURE: 320° FINISH TIME: 4:50.

190 -

210 -

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B1.500X02.500	0	13	0	0
160-Small Fab	AN3-7A FM137164-1	42	154	0	0
	AN960JD10L ANS709003325	8	0	0	0
	D3175-3 5008092	21	0	0	0
	MS21042L3 5006902	42	964	0	0
	NAS1149D0332J FM136643-15	84	1,524	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S003373

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Mounting Lug

PART NO:	D3175-041
Revision:	
Operation:	Start up Operation
Quantity:	2
Change No:	

Mfg Date: 10/30/17

Job No: 166916

